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ABSTRACT

Historically, in the 35 years of digital printing research, raster image processing has always lagged behind marking engine technology, i.e., we have never been able to deliver rendered digital pages as fast as digital print engines can consume them. This trend has resulted in products based on throttled digital printers or expensive raster image processors (RIP) with hardware acceleration. The current trend in computer software architecture is to leverage graphic processing units (GPU) for computing tasks whenever appropriate. We discuss the issues for rendering fonts on such an architecture and present an implementation.

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1. INTRODUCTION

1.1 Origins of digital printing

There have been several paths to contemporary high-speed digital printing, like for example TROFF, T_EX , and PDF. The paths have been more evolutionary than revolutionary, with some like memory evolving fast and others like print speed evolving slowly. All paths had to contend with Wirth's law "software is getting slower more rapidly than hardware becomes faster." Therefore, to understand our architectural design decision, we have to give some background. Although we wrote this paper in IAT_EX for its beautiful typography, in our research we have followed the PDF path and we will limit ourselves to it.

Early high-speed digital printers were line printers. A chain with a train of multiple copies of the types for an alphabet would circulate in front of the current text line of the paper. Behind the paper there was a line of hammers driven by solenoids. For each type position on the line, the hammer would strike the first time the intended character's type was at that position, and the type through an ink ribbon would mark the paper. These printers were very loud, expensive, and failure prone. Most of the time, the chain would contain only trains of upper case types, because using also lower case characters would halve the printer's speed. The printer was typically attached to the computer via a peripheral processor, which would control the printer and stream ASCII sequences containing the characters to be printed and formatting commands like carriage returns and line feeds.

A technological breakthrough did not happen until 1971, when Gary Starkweather¹ invented the laser printer, a non-impact printing technology. His first implementation — called EARS for Ethernet, Alto, RCG (research character generator), and SLOT (scanning laser output terminal) — had a resolution of 500 dots per inch and printed one page per second. The design goal was to obtain the same print quality as a typeset document copied on a xerographic copier. Printing was the first Ethernet application, and actually prompted Ethernet's invention.²

The most difficult technical challenge in interfacing the printer was to generate the raster image for each page at the printer's rated speed of 60 ppm at 500 dpi and injecting it via a 25 MHz video signal. The available computer platform was the Alto and Ron Rider, with assistance from Butler Lampson, during 1972 designed special purpose hardware to store the font bitmaps and generate the video signal. This character generator was three times the size of the Alto itself, indicating the complexity of driving a bitmap-based digital printer.

The system was called a *print service* and consisted of three components:

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- the *printing interface*, which describes the sequence of pages in a document, the graphical content of each page, the number of copies, finishing options, etc.
- the *spooler* accepting print jobs and queueing them
- the *imager*, the software rendering the page contents into a raster image

In the papers of the time, the terminology is murky, as the interfaces between hardware and software, control and data, printing and workflow, and between the components were evolving and shifting. The most commonly used term was *printing interface*, and it was the sequence of bytes streamed from a computer to a printer. Later, as technology evolved, it could refer to the character generator, the page description language, the formatter, the workflow, or any combination thereof. If we keep with these murky terms, the printer interface evolved from Peter Deutsch's interface for the Xerox Graphics Printer (XGP). Many researchers were involved in the many evolutionary iterations, most notably Peter Deutsch, William Newman, Bob Sproull, Butler Lampson, John Warnock, Dan Swinehart, Patrick Baudelaire, Bob Ayers, Ed Taft, and many more.¹

As the printing interface became more formal, it was renamed *page description language* (PDL) and has culminated in today's PDF Print Engine.³ The system of hardware and software is now called *raster image processor* (RIP).

The RIP for EARS was very expensive, and as demand for laser printers increased, there was a strong pressure to invent lower cost RIPs. As the Dorado replaced the Alto and Dandelion, more of the rendering could be moved from integrated circuits to software. The subsequently designed Dragon was a multi-processor machine with eight of what we today call cores.

With time, documents increased in complexity and printers became faster, so the design of RIPs has always been a catch-up game, with product managers pressuring for lower-cost software solutions while the reality of new printers demanded hardware acceleration. This acceleration is typically provided in the form of ASICs and FPGAs. One of the authors remembers his young years as a Burroughs systems representative accompanying a salesman to the ETH data center to sell them a rebranded 9700^4 laser printer. The customer quickly calculated the bandwidth required for the imager and realized it would completely eat up one of the CDC Cyber supercomputers in his cluster — the sale fell though.

After two decades of reliance on Moore's law, today we are at a new juncture. As processors are no longer becoming faster in terms of a higher clock frequency, computer architects have learned to make better use of all the hardware resources in a computer. In particular, even the smallest systems have multiple cores, and all systems have GPUs. Moreover, recently the GPUs have become programmable, so they can be used as fast array processors. We have transitioned from custom hardware, to speculating on faster CPUs, to better exploiting a complex non-uniform computer architecture.

In this paper we describe how we have build a low-cost RIP using these new architectural paradigms. But first, we have to clarify the font terminology, because many documents are text oriented and the rendering of text is the new bottleneck, not the printing of color images as it used to be in he past.

1.2 What is in a font

Let us first establish the relevant terminology. A *character* is an abstract symbol, like for example the lower case letter 'a'. In the early days of digital high-speed printers, when only upper case letters were used, a character was encoded as a 6 bit quantity, with typically 10 characters packed in a 60 bit word. Later, to encode upper and lower case letters, some common symbols, punctuation, and control commands, the 8 bit *byte* or *octet* was generally used to encode a character. Today, characters are encoded in one or two bytes.

A character can have multiple graphical renderings like shown in Fig. 1, the second 'a' is an alternate rendering and the second number is rendered in oldstyle. The graphical rendering of a character is called *glyph*. Both 'a' glyphs in the figure have the same design, as do the numbers.

This design is called a *typeface* and its name is usually a registered trademark. To avoid paying licensing fees, often a design is sold under a phantasy name. Examples of typefaces are Helvetica, Times Roman, Futura, Frutiger, etc. The typeface used in Fig. 1 is called Warnock.

aa 169 169

Figure 1. The character 'a' can be rendered with two different glyphs, as can numbers. These glyphs are called alternate styles in the case of letters and oldstyle figures in the case of numbers. The typeface is Warnock.

The glyphs in a typeface are organized in a *font*. Therefore, to a first approximation a font is a container, such as a file. In additions to the typeface, the font can also contain supporting data such as the offset tables and the tables for kerning, grid-fitting & scan conversion, horizontal device metrics, etc.

Type designers usually do not just design a single font, but a number of them called *styles*. Examples of styles are Roman, Italic, Bold, Condensed, Display, etc. The style in Fig. 1 is called Semibold Display. The collection of all styles in a font design is called the *font family*. A font family is also a container, and today when memory is cheap and plenty, an entire font family can be stored in a single font file. This simplifies the digital workflow, as it reduces the number of items that need to be tracked.

So, what is in a font?

Although generally credited for inventing commercial printing, Johannes Gutenberg (ca. 1398 – 1468) made his living as a font vendor (one of the first commercial print products was Wang Jie's Diamond Sutra scroll printed 11 May 868). What is in a font that allows you to accumulate such riches? It is taking a system approach to the rendering problem.

We saw that in the first high-speed digital printers, types like in those of Gutenberg's mechanical printing were used. A type is a piece of metal (traditionally lead, tin and antimony alloys) on which the shape for a character is cast in relief. Such a type is fixed and immutable.

Early character generators like that in EARS where integrated circuits that would take an ASCII character as the input and produce a binary matrix for output. This matrix could then be displayed on a computer terminal or printed on a matrix printer. The character generator chips could have an additional input for a scan line, for printers producing a scan line at a time instead of a character line at the time. In digital typesetters, the matrix would have thousands of pixels.

In the beginning, digital type was created by digitizing a mechanical print and then fixing up the resulting bitmap. However, when considering all the different type sizes typically used in a document, a memory problem became apparent. For example, the Dandelion (Alto's successor) had 64K double-byte words of RAM storage, but all the glyphs in a font in one single size would occupy 30K bytes, clearly a challenge [1, p. 111].

The solution is to store the outline of a type. This geometry can then be scaled to any desired size and also be transformed to adapt it for uniform optical appearance independent of size. The transformed outline can then be raster scan converted to produce the desired bitmap. The space saving is so big, that multiple glyphs can be used for one type allowing for improved typography.

The first attempts of font raster scan conversion used a parity algorithm. The program would start at the left margin and fill the glyph's bitmap position with zeros. When an edge would be encountered, the program would change the polarity and fill with ones. At the next edge, the polarity would be switched again. A problem arises when there is a cusp on the scan line, because the program would fill the remainder of the scan line after the cusp with ones. This problem was solved by computing the glyph's topology using a plane-sweep algorithm and performing the scan conversion during the sweep.⁵

In practice there are still problems, like floating point arithmetic not producing monotonic number sequences. This is solved by adding *hints* to the outlines. Hints are also added to describe the geometric distortion required to maintain the same optical appearance independent of glyph size, advanced kerning, etc. Let us now try to answer what is in a font. There are glyphs for each letter, number, punctuation mark, and common symbols. Glyphs for letters and numbers can have alternate styles. The entire typeface comprises a family of styles. Then there are a number of hints, etc., and we did not even mention ligatures and kerning ... how do we organize the font file?

Today we might consider defining an XML schema, but that would not be efficient. The not so obvious solution is to store in the font file a program that when executed renders the appropriate glyphs. For example, a popular programming language for Type 1 fonts is PostScript. If the RIP is implemented in C, then it is common to use a program generator to convert popular fonts (e.g., the basic 35 fonts, or a company mandated font like Futura in HP's case) from PostScript to C. The resulting C programs are then linked into the RIP to minimize disk access and dynamic linking (of course, the rendering time is the same).

In the next section we present our solution for rendering fonts on a GPU RIP. Then we present an experiment and discuss our results.

2. PROPOSED ARCHITECTURE

2.1 Rendering fonts

From the above, we may think that rendering the glyphs on the page is achieved by running the font program for each character in the document. However, this is way too expensive. In reality, the portion of the RIP dealing with fonts — usually called *font manager* or *font scaler* — makes extensive use of caching.

In the early days the font manager was implemented partially in firmware. Computers had a barrel shifter to support the BITBLT operator in hardware, and microcode programmers would use it to implement a CHARBLT operator. This operator would maintain a cache for the glyph rasters, BLT the raster, and increment the x-position by the appropriate kerning value. A substantial speed increase could be achieved by caching the raster of whole words instead of characters, as Bob Ayers did in Spinnaker.

So far for the past and the low level. Today, what happens at the higher level is more important. On the path to PDF, the first imager was that of Smalltalk. There, each graphical item like rectangle, path, character string, etc. is implemented as an object. Each object has a paint method that is called by the imager to render all objects on a page. The paint methods for complex objects could be composed from inherited objects for simpler implementation at a higher computational cost, in the spirit of stepwise refinement.⁶

In a procedural language like Mesa, Modula, or C, an object based methodology is adopted. Each graphical item, called a *primitive*, is encapsulated in an abstract data type (ADT), i.e., a module with a type and the procedures to operate on it.⁷ Each ADT has a paint procedure that is registered with the imager at load time. The imager has an array with the paint procedures. When a certain primitive needs to be painted, the imager will call its paint procedure. If there is no such procedure, it will try to iteratively decompose the primitive until it finds a paint procedure. We call this iterative process *punting*.

An imager always knows how to paint a point, so if every ADT punts, it will render single pixels. Usually imagers also know how to paint horizontal and vertical lines, as they are frequently used on forms and need a fast native implementation. Often imagers also have a simple font like Gacha they know how to paint with a rudimentary font manager.

From a programming point of view, it is useful to think of a font as a dictionary, where a *dictionary* is an ADT with the operations INSERT, DELETE, and MEMBER.⁷ A common technique for implementing dictionaries is hashing, which requires constant time per operation, on average.

The imager will maintain a cache of rendered glyphs, which can easily be implemented as a hash table in which the bucket table contains a bucket instead of the header of a bucket list.⁷ In case of a conflict, the new element replaces the element currently in the table.

We have developed a RIP system based on graphics accelerators on the hardware side and a new language we call OpenPL on the software side. In the next section we will describe this system and then in Sec. 2.5 how we build on the font rendering described above to achieve a better performing system.

2.2 RIP-GPU integration

Graphics Processing Units (GPU) are special purpose coprocessors originally targeted at the PC gaming market. The enormous size and volume of the gaming market have driven GPU capabilities up and costs down, making GPUs into a viable and well-supported parallel computing architecture. Today the cost of a GPU is so low, that even handheld devices have a GPU.

The architectural design task at hand is to partition the rendering operations between CPU and GPU. To this purpose we perform a functional decomposition of the RIP as shown in Fig. 2: language interpretation, where the linear PDL file is turned in a complex data structure; element decomposition, where the data structure is mapped into geometric elements in a global page space; rasterization, compositing, and flattening, where geometries are converted into pixels; color conversion, where pixel colors are converted into ink amounts; planarization, where ink amounts are re-arranged from a packed to a planar pixel format; and finally compression to minimize bandwidth requirements when transmitting the RIP output to the high-speed digital printer.



Figure 2. Functional decomposition of a RIP.

Can we implement the whole RIP on the GPU? PDL interpretation is generally poorly suited to a datastream parallel architecture — it is inherently a sequential process, and the code typically rife with conditionals, and is thus not considered a candidate for porting to the GPU. The next step is more challenging: selecting the elements to be accelerated natively on the GPU. PDF and Postscript, the dominant PDL print languages are both large, sophisticated languages which offer a variety of primitives including, for example, paths — regions bounded by arbitrary combinations of curves and segments.

Before proceeding with the operations that can potentially run on the GPU, we have to discuss how to interface the sequential CPU cores to the massively parallel GPU. The standard method in computer graphics is to use a display list. We have implemented a small "C" language API called *OpenPL*. OpenPL implements interfaces only for the tasks we envision as candidates for GPU acceleration: the rendering primitives and pipeline stages selected above. OpenPL uses OpenGL for primitive rendering, and we have written both Cg⁸ and GLSL⁹ routines to implement the RIP pipeline stages.

Like we leverage on OpenGL for OpenPL, we leverage on existing software for the RIP proper. Several PDF RIP software development kits (SDK) are available, for example Adobe's *PDF Print Engine*³ and Apple's Quartz.¹⁰ For our experiments we have used the *Ghostscript*¹¹ SDK, specifically version 8. We have added our code as a printer driver and in the following we explain how we have integrated the GPU.

Using the Ghostscript SDK we have implemented an OpenPL driver, which contains the paint procedures for the primitives we want to render on the GPU. Some choices are straightforward, like rectangles and images, which can easily be rendered on the GPU. Which is the best locus for the font scaler? As we saw in Sec. 1.2, the rasterization of a glyph outline is accomplished with plane-sweep type algorithms. These perform neighborhood operations based on topology and are therefore not well suited for a GPU.

Fortunately, the work-around is very easy. It is sufficient to punt on the paint procedure for characters but provide a paint procedure for glyph bitmaps, and Ghostscript will then perform the font scaling calling this bitmap paint procedure for each character.

When we designed OpenPL, we decided not to implement an operator for binary bitmaps, for the performance reasons we will explain in Sec. 2.5. Yet, creating a display list entry for every pixel for every glyph on a text page would create a huge display list that would introduce a high cost to transfer from the CPU to the GPU. We settled for a compromise where we convert each glyph's bitmap into a list of monochromatic horizontal line segments. These line segments are then written to the display list. Since the mono lines are independent, they are suitable for rendering on the GPU.

2.3 RIP analysis

Rather than attempt to accelerate the full spectrum of possible primitives, we have adopted an iterative, bottomup punting approach for this project: select and accelerate the "lowest denominator" primitives as evidenced from workload analysis, measure the performance gain, and move up the complexity chain implementing paint procedures, until we have achieved a balanced solution: a system that fully utilizes the computational resources (CPU, GPU and data bandwidth) available in the system. This has helped us in our decision on how to render glyphs.

This bottom-up approach is supported by our workload analysis performed on a CPU. Analysis — as shown in Fig. 3 — of pages from a broad range of marketing collateral show that a few low level primitives: solid rectangles *rect*, monochromatic horizontal lines *mono*, image placement *image* dominate the time required by a CPU based RIP. Here we have punted on the other primitives, and in the case of glyphs, the imager decomposes them into a series of monochromatic horizontal lines as explained in Sec. 2.2.



Figure 3. Low level primitive mixes for two pages from a large collection of marketing collateral containing many product images. Left: Rendering time distribution. Right: Primitive count distribution. Execution is on a CPU.

Furthermore, as shown in Fig. 4, we find that the majority of the time spent within the RIP corresponds to the high data bandwidth back end stages of the pipeline when the page is represented as pixels. We therefore target these stages for GPU acceleration. In other words, the front end requires sequential processing and is best executed on CPU cores. The back end consists of pixel processing and is suitable for the massively parallel processing in which GPUs excel.



Figure 4. Performance of a Ghostscript based CPU RIP. The lines on the top indicate the size of the representation of the page as it is transformed by RIP processing.

2.4 Architecture: OpenPL GPU/CPU Codesign

OpenPL is more than a thin wrapper around OpenGL. In addition to providing primitive acceleration, it is designed to address three system challenges: the overlap of CPU and GPU processing through pipelining while maximizing the throughput of each, the tiling of pages space due to GPU address limitations, and color management and separation to color spaces with more than four channels.

OpenPL breaks the imaging sequence into three parallel tasks (see figure 5), each operating in its own thread and communicating via messages and a simple event loop. This approach maximizes overlap of CPU and GPU computational tasks.



Figure 5. For GPU acceleration, we target the high bandwidth low performing stages of the RIP where the page is represented as pixels. The compression stage is broken into a fixed and a variable compression stage.

The first task receives primitives through the OpenPL API from the PDL interpreter, and stores them in an internal primitive buffer. All primitives for a page are buffered prior to being passed to the rendering task for processing. This aspect of the architecture is atypical for most 2D renderers (window system drivers, for example) which commonly operate in immediate mode. OpenPL uses the primitive buffer to support image tiling and color management. High end GPUs today support up to a $8K \times 8K$ pixel address space. While generally quite generous for applications targeting a display, $60K \times 60K$ pixel images are common for signage targeting billboards, buses or buildings. Page space is divided into tiles, and primitives are identified as covering image tiles when entered into the primitive store using a coarse level clip.

The second task, the rendering task, performs three operations. First, it cycles through each image tile queuing previously identified primitives from the primitive buffer for rasterizing using OpenGL. Each tile is then color managed, planarized and compressed. While PDF and PostScript specify input primitives in 1, 3, or 4 channel color spaces, the output device color space is press and print job dependent which, in the case of the HP's high-speed digital printers, can mean up to seven ink channels.

Color management is implemented using (ink count MOD 4) \times 3D LUTs. Seven ink rendering, for example, requires two 3D LUTs, and each tile requires two passes through the color management stages of the pipeline.

The high-speed digital printer marks each ink plane separately, so the planarization step converts chunky pixels into several single channel images. The GPU, not surprisingly, shines for color management and planarization.

However, if we were to transfer the page back from the GPU as 560 MB of pixel data, we would incur over 1000 ms of latency. The image is therefore compressed prior to transfer back to the CPU. Compression is implemented using a proprietary compression scheme which combines a fixed-size block coding scheme with variable-length encoding. Though a lossy compression scheme (mitigated by the perceptual design of the algorithm and the high output resolution), the block compression has the advantage of a fixed compression ratio — essential for address generation in the parallel shader code. Thus only the first part of the compression is implemented on the GPU. The last operation performed by this task is an asynchronous transfer of the output pixels back to the CPU, as shown in Fig. 5.

The job of the third OpenPL task is to receive the output of the asynchronous result transfers from the GPU, perform the variable compression part of the compression algorithm and deliver the results back to the calling application.

2.5 Architecture: Fonts

We have now enough information to resume the discussion of the font manager we suspended in the last paragraph of Sec. 2.2. As we wrote, we decided not to implement an operator for binary bitmaps containing glyphs, for performance reasons. In general, a glyph has a foreground and a background color.¹² The obvious implementation would be to have an OpenPL operator for a binary bitmap, then write a glyph paint procedure emitting an OpenPL command to set the background color, one for a rectangle of the glyph size, one to set the foreground color, and finally one to paint the glyph's bitmap.

It turns out that this implementation is unacceptably slow. The OpenPL routines for handling bitmaps are not optimized for rendering glyph bitmaps and do not provide the required acceleration.

We then tried to set the foreground color, paint the glyph's bitmap, flip the bitmap, set the background color, paint the flipped bitmap. The performance improved, but not enough. With some more experimentation we obtained the best performance by scanning the glyph's bitmap horizontally and emitting to the display a sequence of monochromatic horizontal lines, as shown in Fig. 6.



Figure 6. The glyph for the 'A' character in the Warnock typeface, display bold style. Middle: glyph bitmap for a 10 dpi device. Right: monochromatic horizontal lines.

2.6 Font cache

When the monochromatic horizontal line operators arrive at the GPU, any font information is lost, so no caching can be performed there. When Ghostscript emits a glyph bitmap because the font paint procedure was punted, it discards the font information when calling the glyph bitmap paint procedure, so no "elegant" caching can be performed on the CPU side either. We have implemented two ADTs to cache the fonts: a line list and a hash table. Instead of writing a monochromatic horizontal line operator in the display list each time we find one, we accumulate them in a line list. When the entire glyph has been scanned, the line list is cached in the hash table.

There are several methods to implement a list. The list element is a 1 pixel high horizontal segment described by 3 integer variables: x_0 , x_1 , and y. Allocating dynamic memory for each element as need arises would create too much memory management overhead, so an array is a more appropriate data structure. With that, the line list consists of a maximum list length (the array size), and index to the next free entry, and an array of line elements.

The question is what number to choose the array size. We could take the approach that today memory is cheap and we just allocate a big chunk. However, there is always an overhead associated with allocating memory, initializing it, and then freeing it. Moreover, the bigger the chunk, the larger the probability it can be swapped out by the memory pager. It is necessary to determine a realistic estimate of the number of line segments in a glyph.

file	pages	paints	lists	max lines	max used	ave. lines	ave. used
4AA0-0193ENN	4	8317	510	6098	289	986	76
k_9780972380133	176	277446	16020	5000	292	1580	96
104973LVX00044BB	20	899	216	9596	814	5407	106
K_874pgs_PowerISA	874	2072901	86686	7794	361	1243	81
m9780981812618	120	202368	8959	7373	348	1200	86
m9781905048366	252	615017	43635	5000	246	939	74
m9780763729127	216	722763	29120	6601	340	1021	78
p17	142	1683695	29928	14336	365	956	70
TWOGENTL	18	98710	2560	5017	302	1186	84
ALICETLG	70	163663	3841	7345	343	2337	125
glossary	14	35600	1597	8476	325	1352	96
200-162	14	56901	3022	6616	244	1059	77
1996-99	26	108861	3487	7705	300	1485	94
1997-23	8	29311	1218	6721	247	1575	95
1997-30	10	43644	1487	6196	250	1554	94
1997-33	10	48539	1137	5000	247	1534	94
1997-162	8	31171	1143	5347	250	1527	91
1997-163	6	25085	1037	7176	250	1582	95
1997-164	6	22092	943	5723	250	1575	94
1999-2	40	112070	5117	5725	352	1390	90
1999-55	6	24786	627	5000	252	1016	76
1999-79	14	55500	876	6832	300	1318	86
1999-110	22	63547	2529	5000	191	711	64
glossary	14	35600	1596	8476	325	1352	96
microprocessor	8	49007	561	5000	292	1406	93
$library_29June2003$	72	645975	6148	5000	192	1065	77
UM_2001-2	16	94394	5642	5723	241	821	66
ABC_Diplo_ENG_Web	10	54031	2722	5000	211	965	77
AussenpolitBericht_Fr	16	170806	4274	5000	192	807	68

Table 1. Glyph line statistics in some documents consisting mostly of text.

Our target high-speed digital printer has an A3 page size (portrait orientation). We collected a number of copyright-free documents on the Internet, imposed them 2-up for cut stacks finishing, and rotated the documents by 90° to portrait aspect ratio. The documents consisted mostly of text with some graphics; the statistics are shown in Tab. 1. The columns contain the following statistics:

file:

name of the document's PDF file

pages:

total number of pages in the document

paints:

total number of monochromatic horizontal lines painted

lists:

total number of lists (glyphs) allocated for the entire document

max lines:

maximum number of monochromatic horizontal lines that could have been stored for a glyph in the worst case

max used:

maximum number of monochromatic horizontal lines that have actually occurred in a glyph in this document

ave. lines:

average number of monochromatic horizontal lines that could have been stored for a glyph in the worst case

ave. used:

average number of monochromatic horizontal lines that have actually occurred in a glyph in this document

The worst case is the checkerboard glyph, in which each line is a pixel long; in this case the number of monochromatic horizontal lines would be half of the number of pixels in the glyph. The maximum worst case number for any glyph in the document is reported in Tab. 1 in column "max lines". The following column contains the maximum number of monochromatic horizontal lines actually present in a glyph in the document. As we see, the worst case is about 20 times larger than the actual largest number, thus we would waste a lot of memory, if we would just go by the worst case.

The waste is even more obvious when we look at the last two columns: the average worst case for a glyph in the document and the average actual number of monochromatic horizontal lines actually required to paint a glyph. Based on these statistics, we decided to use a list data structure with two arrays. The first array is allocated with size 1/10 of the worst case. If then during the scan of the glyph the "next" index reaches this array size, i.e., the array is full, we allocate the second array of size 9/10 of the worst case.

The implementation of the hash table for the cache is straightforward. The only design parameter is the hash function. Since we punt on the paint procedure for glyphs, Ghostscript does not pass through the font data structure and we cannot use the actual glyph identifier to compute a cache key. Instead, we use the perimeter of the glyph xOR-ed with the pointer to the glyph bitmap. The implemented hash function is

$$h = glyphPtr \bigtriangleup (7507 \cdot w_t + x_0 + w + 997 \cdot h), \tag{1}$$

where w_t is the total glyph width, x_0 is the offset in the glyph ($y_0 \equiv 0$, i.e., there is no y offset), and w and h are the dimensions of the portion of the glyph rendered. Since the page is tiled, in general only a portion of a glyph is rendered; we have to cache each fractional glyph separately.

Ghostscript finalizes the font cache at least at each page so we have to clear the glyph cache at the end of each page. There is an project seeking developers to cleanly solve this issue [13, Sect. 5.4 "Notification for glyph decaching"].

3. EXPERIMENT

We are performing the experiments on an HP xw4600 workstation with an Intel Core2 Duo CPU E6850 running at 3 GHz. The GPU is an NVIDIA GeForce 8800 GTS with 96 stream processors. The operating system is Windows Vista Enterprise with Service Pack 2, 32 bit version. The Ghostscript version is 8.63.

We have created a test data set of over 9 GB in hand-imposed PDF documents, imposed for printing on A3 sheets to be finished with "cut stacks" binding.

Fig. 7 illustrates the cache usage. We draw a square with the same area as the entries in the hash table. The number of entries in the table is a prime number, so the square has extra pixels, which are blacked out in the lower right. The occupied cache entries are drawn in green, and the uniform distribution indicates that the hash function in Eqn. 1 based on the glyph perimeter is good. The red pixels indicate a cache conflict. We have examined the cache behavior on several dozen different documents and chosen the coefficients for w_t and h to minimize the number of cache conflicts.



Figure 7. Graphical representation of the glyph cache after printing a white paper consisting mostly of text. The hash table is printed in a square, with the excess pixels drawn in black. Occupied cache locations are colored, normally in green, with red indicating a conflict. Note the uniform distribution.

Tab. 2 shows that the cache gives an average $3.2 \times$ performance improvement just rendering the glyphs, with a minimum of $2.3 \times$, for the small subset of documents shown in the table. With a workstation using a quad-core CPU, we can run 3 copies of Ghostscript without saturating the GPU (one core is used to execute Windows), achieving a performance over 400 ppm for the complete rendering of a page. Note, though, that Ghostscript is not fully reentrant, see [13, Sect. 7.1 "Fully re-entrant code"].

We can further increase the throughput by increasing the parallelism from multiple cores to multiple servers, distributing the ripping task using the MapReduce algorithm.¹⁴ This further step extends our architecture into the realm of cloud computing, or more appropriately, *ripping in the cloud*.

4. DISCUSSION

Fonts used to have bad reputation. Most of the problems were missing fonts, and this problem has been solved with font embedding. Although contemporary font files can easily be larger than 10 MB, sub-setting and compression allow for documents of high typographic quality with an acceptable footprint. Using a GPU in a standard PC we are able to drive high-speed digital printers in real time when we develop a clean architecture splitting the workload between CPU (sequential operations) and GPU (parallel operations) appropriately.

The documents in our test data set were created with a large number of different PDF generators. Although some of them generate pretty bad PDF, the PDF workflow proves to be very robust and efficient. People have become used to Adobe's Acrobat software being very lenient towards malformed PDF files, while Ghostscript we use in our implementation is less forgiving, yet even with Acrobat, PDF files can be sufficiently bad that imposition plug-ins cannot recover. Thus, a workflow with a robust preflight checker is still paramount.

With this caveat, the proposed GPU-RIP architecture yields a production quality ripping solution at a fraction of the cost of a conventional solution based on ASIC or FPGA acceleration.

file	pages	miss ratio	cache [ms]	no cache [ms]	ratio
4AA0-0193ENN	4	0.0708	29.5	78.1	2.7
k_9780972380133	176	0.0704	66.6	191.5	2.9
104973LVX00044BB	20	0.2226	1.3	3.1	2.4
K_874pgs_PowerISA	874	0.0518	44.9	111.3	2.5
m9780981812618	120	0.0548	59.5	155.2	2.6
m9781905048366	252	0.0867	80.3	186.0	2.3
m9780763729127	216	0.0471	58.6	157.8	2.7
p17	142	0.0248	67.0	210.1	3.1
TWOGENTL	18	0.0323	41.2	114.4	2.8
ALICETLG	70	0.0291	22.4	108.3	4.8
glossary	14	0.0468	23.1	82.4	3.6
200-162	14	0.0636	30.1	78.7	2.6
1996-99	26	0.0420	37.2	135.0	3.6
1997-23	8	0.0535	29.6	115.9	3.9
1997-30	10	0.0411	37.2	134.2	3.6
1997-33	10	0.0324	37.4	165.1	4.4
1997-162	8	0.0397	29.5	114.2	3.9
1997-163	6	0.0500	32.6	116.3	3.6
1997-164	6	0.0515	28.6	110.6	3.9
1999-2	40	0.0475	32.7	89.3	2.7
1999-55	6	0.0525	26.5	85.8	3.2
1999-79	14	0.0184	29.2	116.5	4.0
1999-110	22	0.0479	16.1	49.5	3.1
microprocessor	8	0.0140	39.1	159.6	4.1
library_29June2003	72	0.0118	51.1	173.9	3.4
UM_2001-2	16	0.0702	45.3	123.5	2.7
ABC_Diplo_ENG_Web	10	0.0619	43.4	133.3	3.1
AussenpolitBericht_Fr	16	0.0299	79.8	223.5	2.8

Table 2. Table with rendering times of the documents in Tab. 1 with and without cache. The *cache* column is the average time just spent on rendering the glyphs on a page in the document. The following column has the same metric with the cache turned off. The *ratio* column shows the speed-up.

5. CONCLUSIONS

Historically, raster image processing has always lagged behind marking engine technology, i.e., we have never been able to deliver rendered digital pages as fast as digital print engines can consume them. With the advent of programmable GPUs we have finally caught up. The design challenge was the bridging from the CPU to the GPU and back, and we solved this with OpenPL.

As we report in other papers, we have also developed an accurate color manager running on the GPU,¹⁵ as well as a LUT optimizer running on the GPU.¹⁶ Finally, in our project¹⁷ we are substituting preflight checking with print job simulation¹⁸ and automatic print quality verification.

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