
Nanowires:
Speculation on Integrating
Devices and Interconnections

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Stanford University
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Multilevel Interconnection System

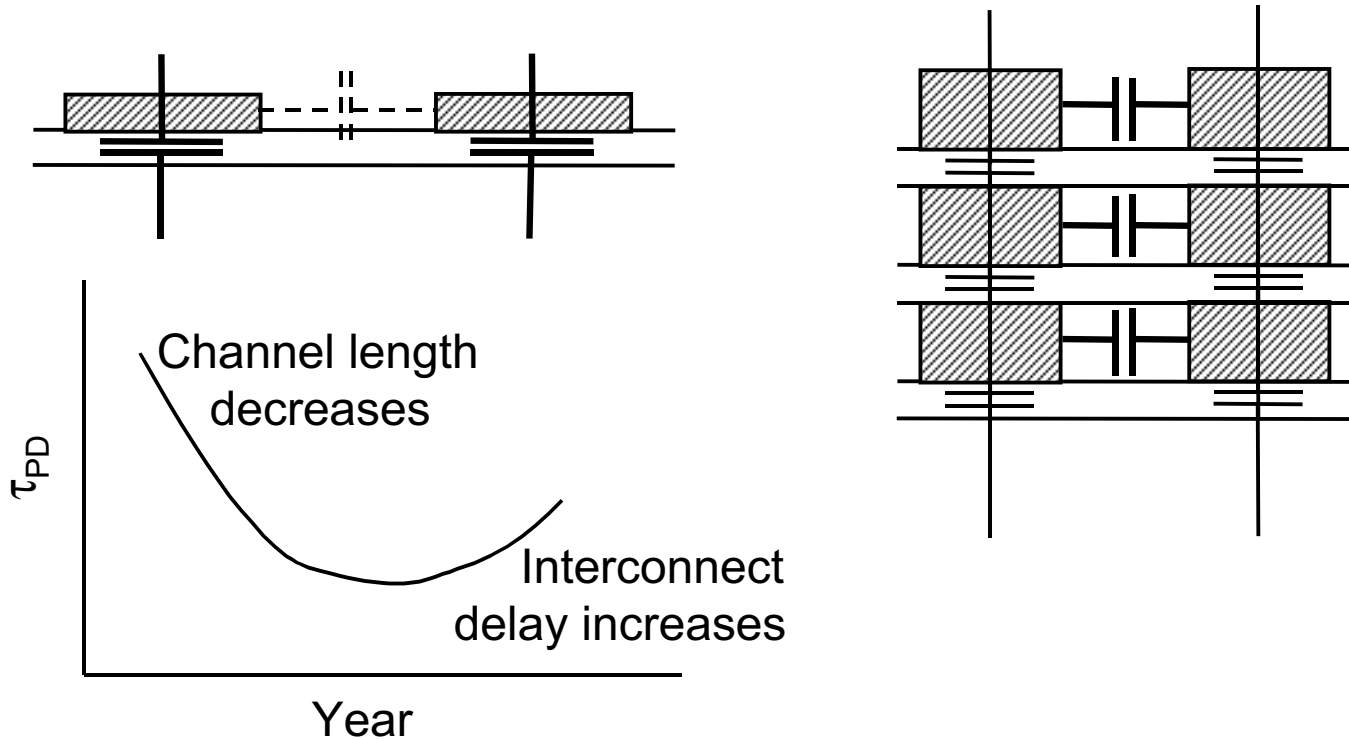
(Cross Section Transmission Electron Micrograph)



Courtesy Rudolph Technologies, Inc.



Interconnection Capacitance



Capacitance between metal lines can limit circuit performance

Consider device as adjunct to interconnections

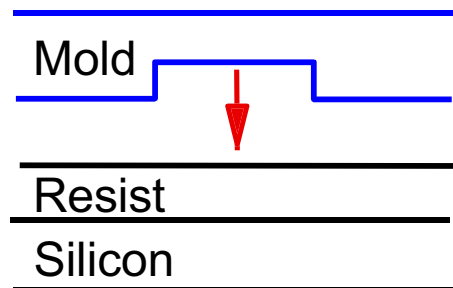
Wires \rightarrow Nanowires



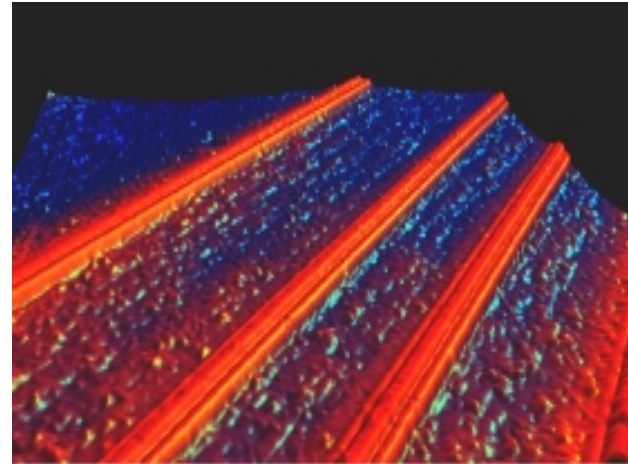
Nanowire: Integrated Device and Interconnection



Nanoimprinting



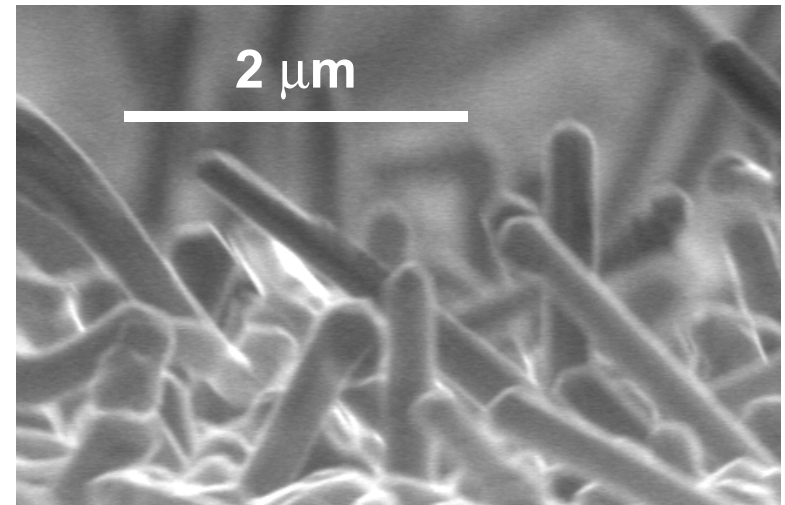
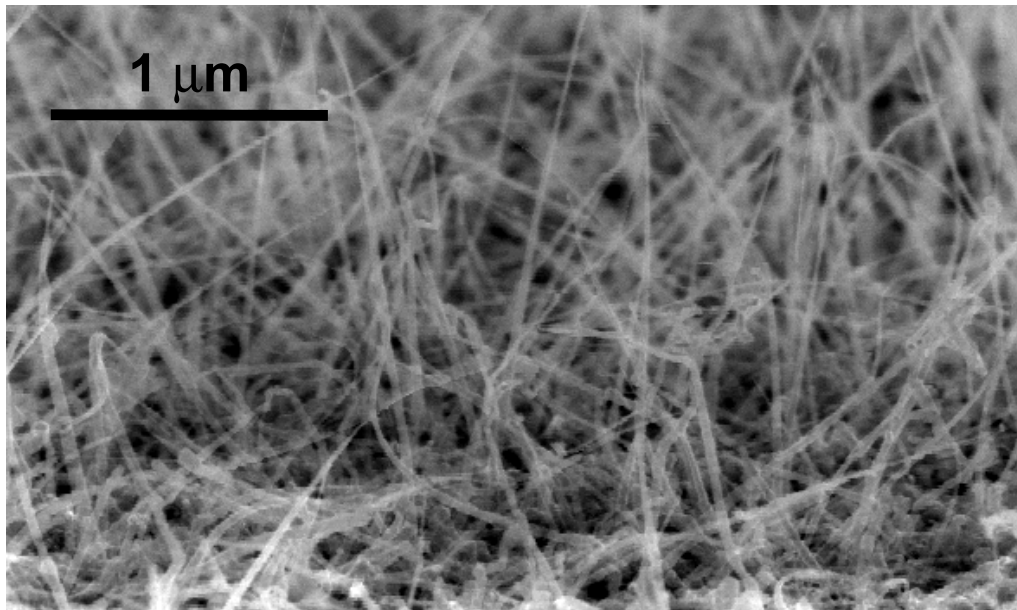
One-dimensional structure from anisotropic lattice strain



Yong Chen and Doug Ohlberg
Hewlett-Packard Labs



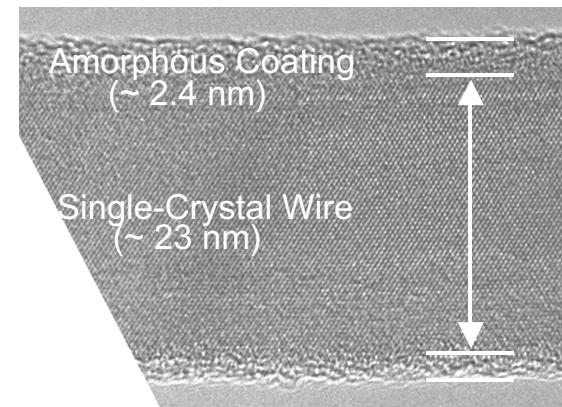
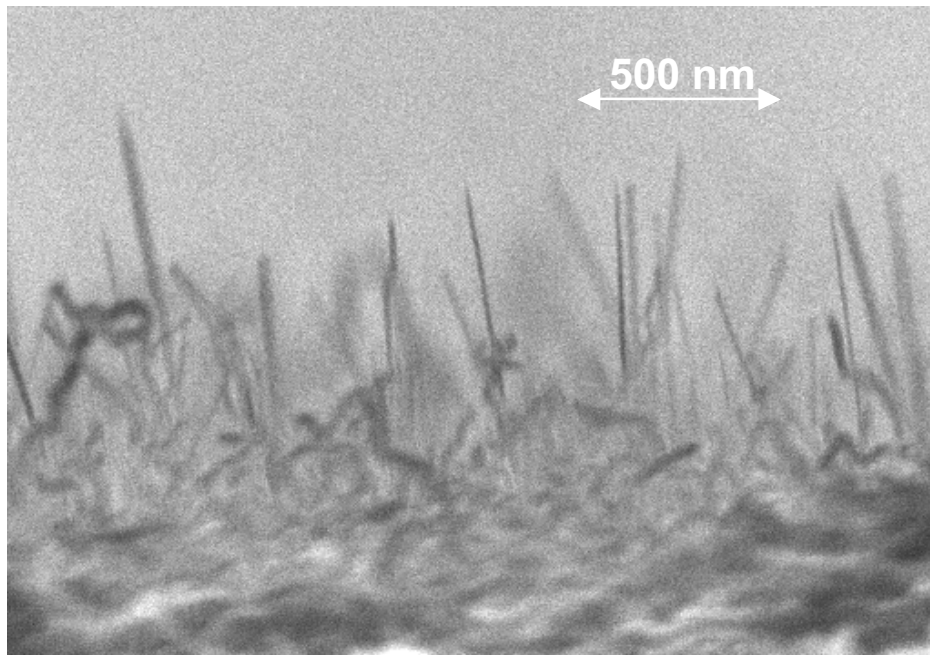
Metal-Catalyzed Si Nanowire Growth



With Xuema Li and Tan Ha, Hewlett-Packard Labs



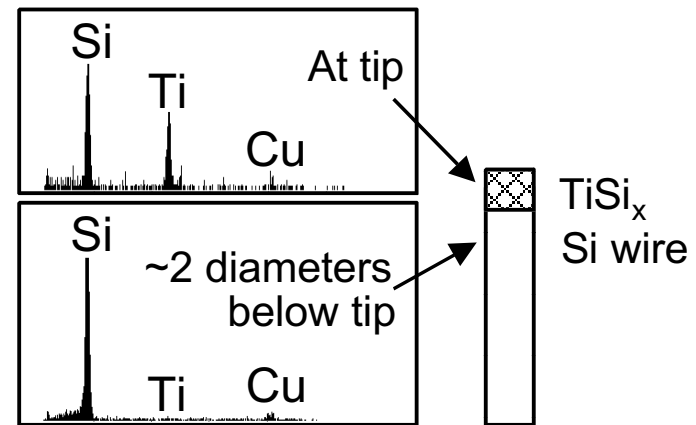
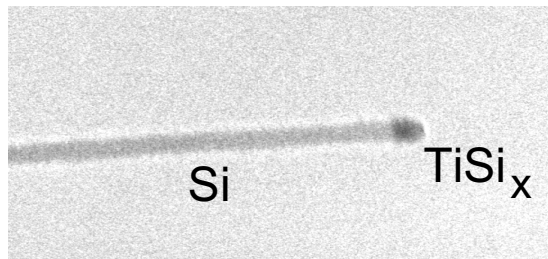
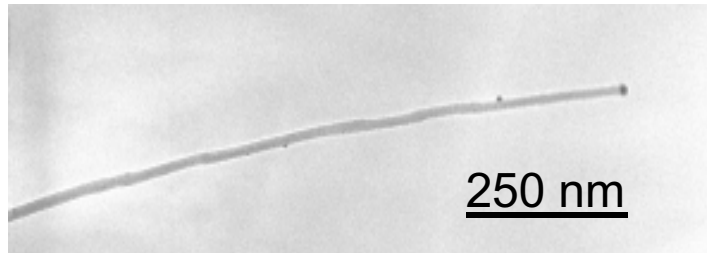
Dense Si Nanowires from TiSi_x Islands



Micrographs by Thorsten Hesjedal,
Stanford University



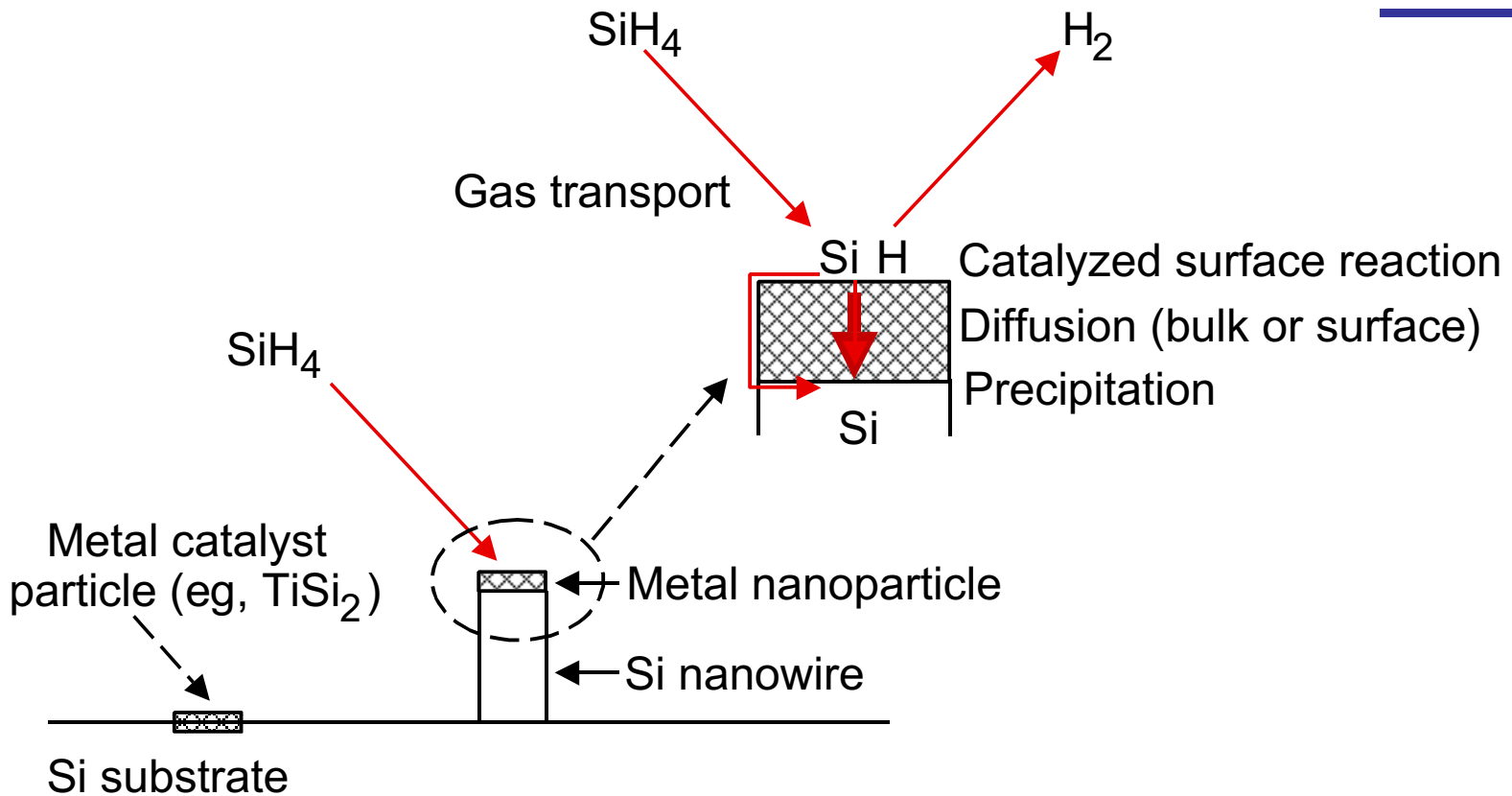
Single-Crystal Si Nanowire with Metal Particle at Tip



Analysis by T. Hesjedal, Stanford University
and D. Basile, Agilent Laboratories

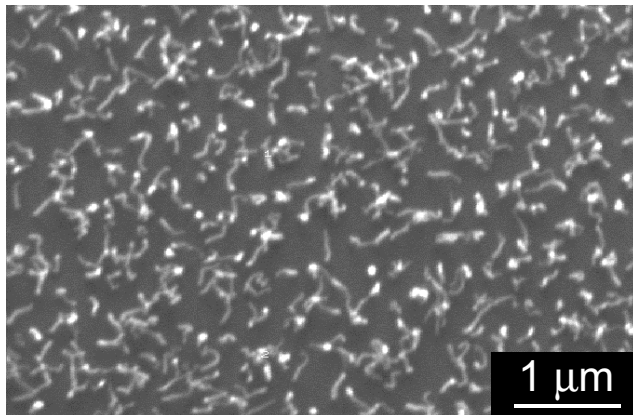


Mechanism of Nanowire Growth

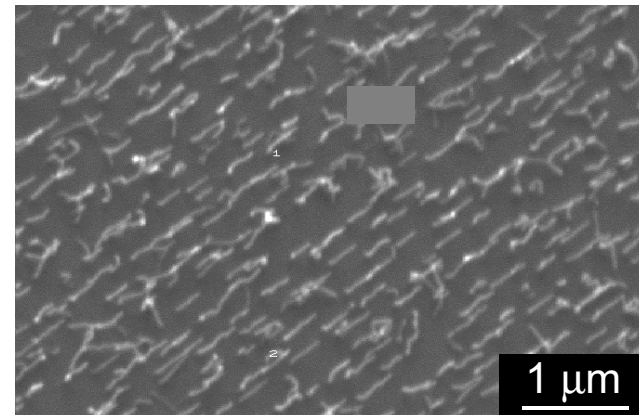
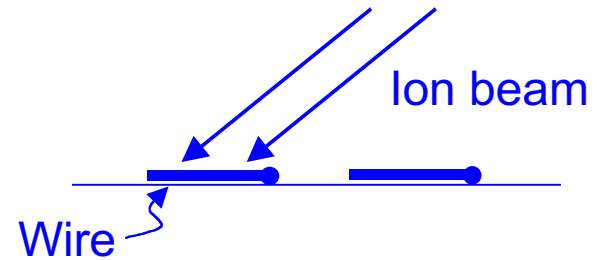


Aligning Nanowires Using an Ion Beam

**Sparse array
after deposition**



**Sparse array
after alignment**

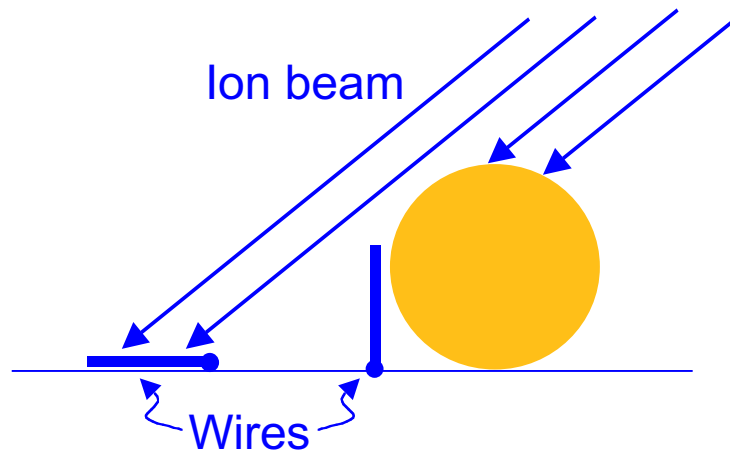


With Y.-L. Chang, Agilent Laboratories

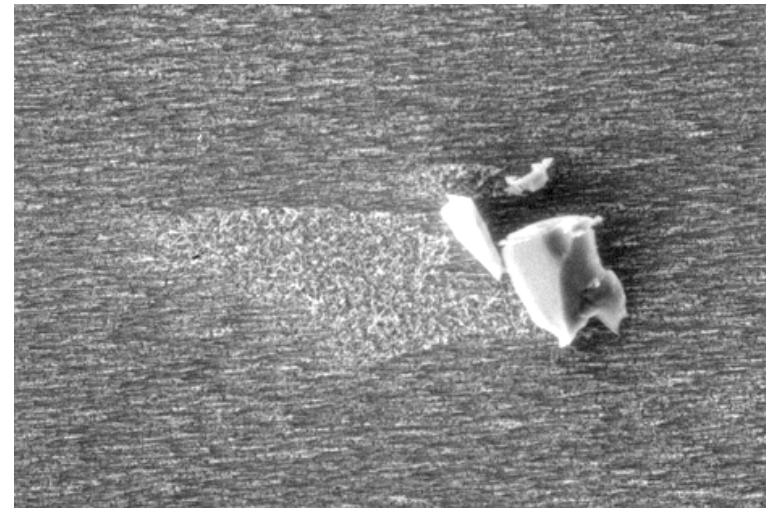


Aligning Nanowires Using an Ion Beam

Shadowed wires



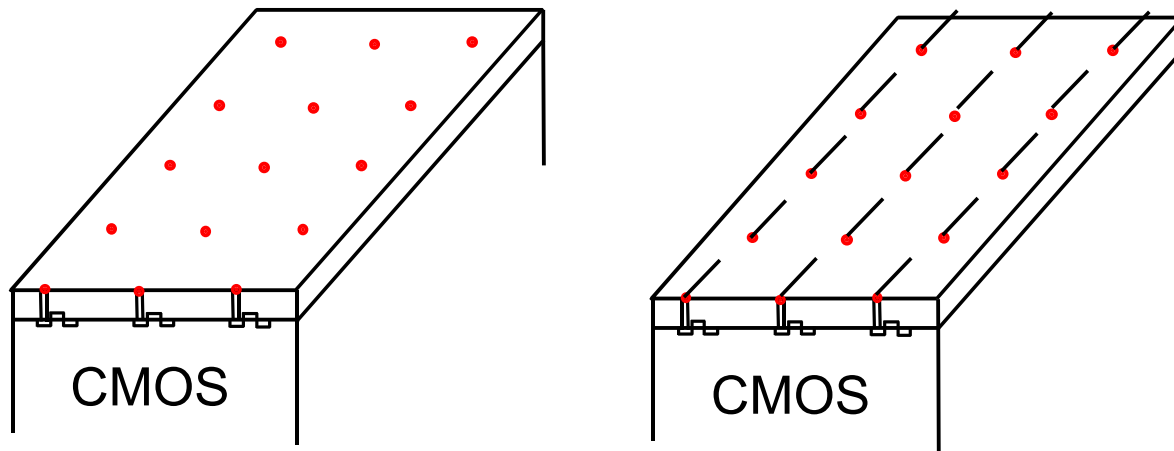
Dense array after shadowed alignment



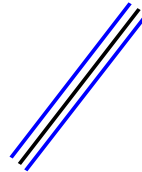
With M. Juanitas, Agilent Laboratories



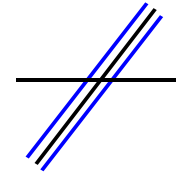
Fabricate Nanowires on CMOS (CMOS for Gain and Interface Circuitry)



Wire



Wire +
Insulator

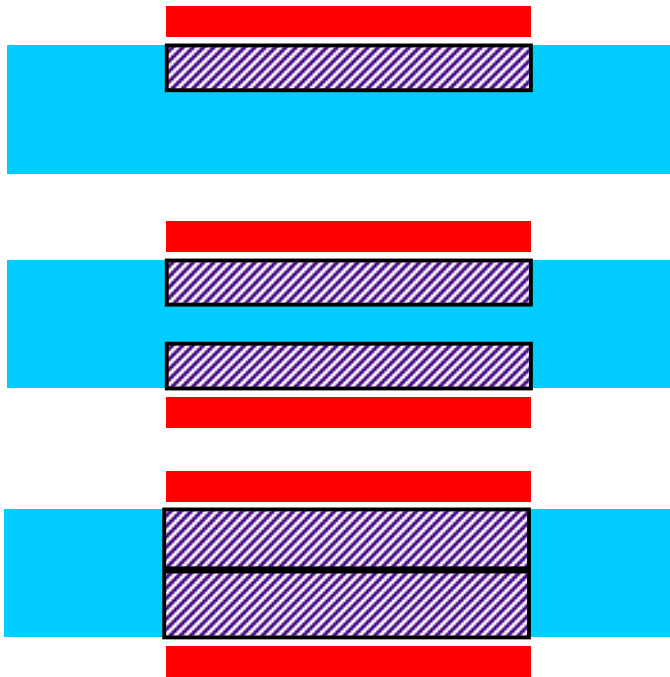


Gate
electrode

Nanowire: Uniform Doping

Normally ON transistor

$$D < 2 x_{dmax}$$



Doping low enough so can deplete
entire wire diameter
Limits conductance of interconnect
Voltage drop along wire
Time to charge next gate
Sensitive to size and doping

Back-Of-Envelope Estimates



One-dimensional analysis

Need 2 or 3-dimensional analysis

Use equations for planar geometry

Let $L = D$

Assume no fabrication limits

Assume no short-channel effects

Nonsense,
...but should stimulate discussion

Uniformly Doped Nanowire Transistors

$$X_{\text{dmax}} = \sqrt{\frac{4 \epsilon_s \phi_B}{q N_D}} \sim \frac{D}{2}$$

$$N_{\text{Dmax}} \sim 5 \times 10^7 / D^2 \sim 1/D^2$$

$$N = \frac{\pi}{4} D^2 L_D N_{\text{Dmax}} \sim D$$

$$\frac{\Delta N}{N} \sim \sqrt{N} \sim 1/D^{1/2}$$

$$\rho = \frac{1}{ne\mu} \sim D^2$$

$$R = \frac{\rho L_l}{A_x} \sim \frac{D^2}{D^2 \mu(N_D)}$$

$$I \sim \frac{V}{R} \sim O(D^0)$$

$$Q = q N \sim D$$

$$\tau = Q / I \sim D$$

D = 20 nm

D = 5 nm

10 nm

2.5 nm

$1.3 \times 10^{19} \text{ cm}^{-3}$

$2.1 \times 10^{20} \text{ cm}^{-3}$

81

21

11%

22%

$5 \times 10^{-3} \Omega\text{-cm}$

$4 \times 10^{-4} \Omega\text{-cm}$

$1.5 \times 10^5 \Omega$

$2 \times 10^5 \Omega$

6 μA

5 μA

$1.3 \times 10^{-17} \text{ C}$

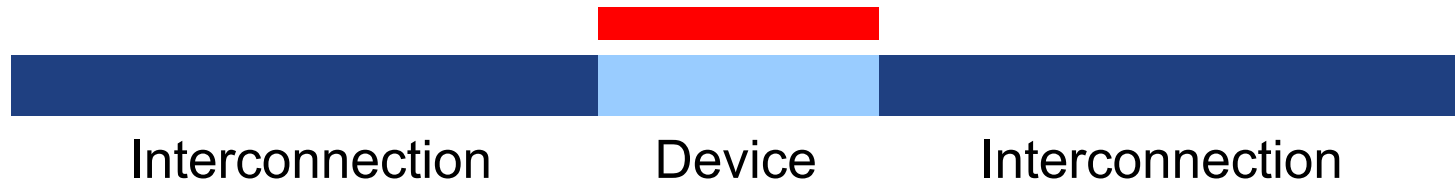
$3 \times 10^{-18} \text{ C}$

2.2 ps

0.6 ps



Selective Doping



Bulk (eg implant)
Surface induced



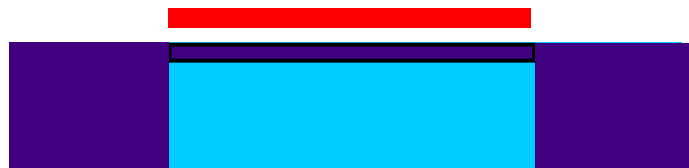
Selective Doping



Heavy doping (~sol.sol.)
Light doping (~ intrinsic or opposite type)

Normally OFF transistor

$$D \not\leq 2 x_{dmax}$$



Intrinsic



Induce channel

Sensitive to wire diameter



Analogous to fully depleted or partially depleted SOI



Selectively Doped Nanowire Transistors

$$X_{\text{dmax}} \gg \frac{D}{2}$$

$$C_{\text{ox}} = \frac{\epsilon_{\text{ox}} A_s}{X_{\text{ox}}} = \frac{\epsilon_{\text{ox}} \pi D L_D}{X_{\text{ox}}} \sim D^2$$

$$N = C_{\text{ox}} V/q \sim D^2$$

$$\frac{\Delta N}{N} \sim \sqrt{N} \sim D^{-1}$$

$$\rho = \frac{1}{ne\mu} \sim D^0$$

$$R = \frac{\rho L_l}{A_x} \sim 1/D^2$$

$$I \sim \frac{V}{R}$$

$$\tau = RC \sim D^0$$

D = 20 nm

D = 5 nm

$\gg 10 \text{ nm}$

$\gg 2.5 \text{ nm}$

$2.2 \times 10^{-17} \text{ F}$

$1.4 \times 10^{-18} \text{ F}$

140

9

8%

33%

$1.5 \times 10^{-4} \Omega\text{-cm}$

$1.5 \times 10^{-4} \Omega\text{-cm}$

$5 \times 10^3 \Omega$

$8 \times 10^4 \Omega$

200 μA

12 μA

0.1 ps

0.1 ps



Summary

Metal-catalyzed nanowires ($D < 20$ nm)
Alignment possible
Uniform doping limits performance
Selective doping more flexible
Detailed modeling needed
(with realistic fabrication constraints)

